

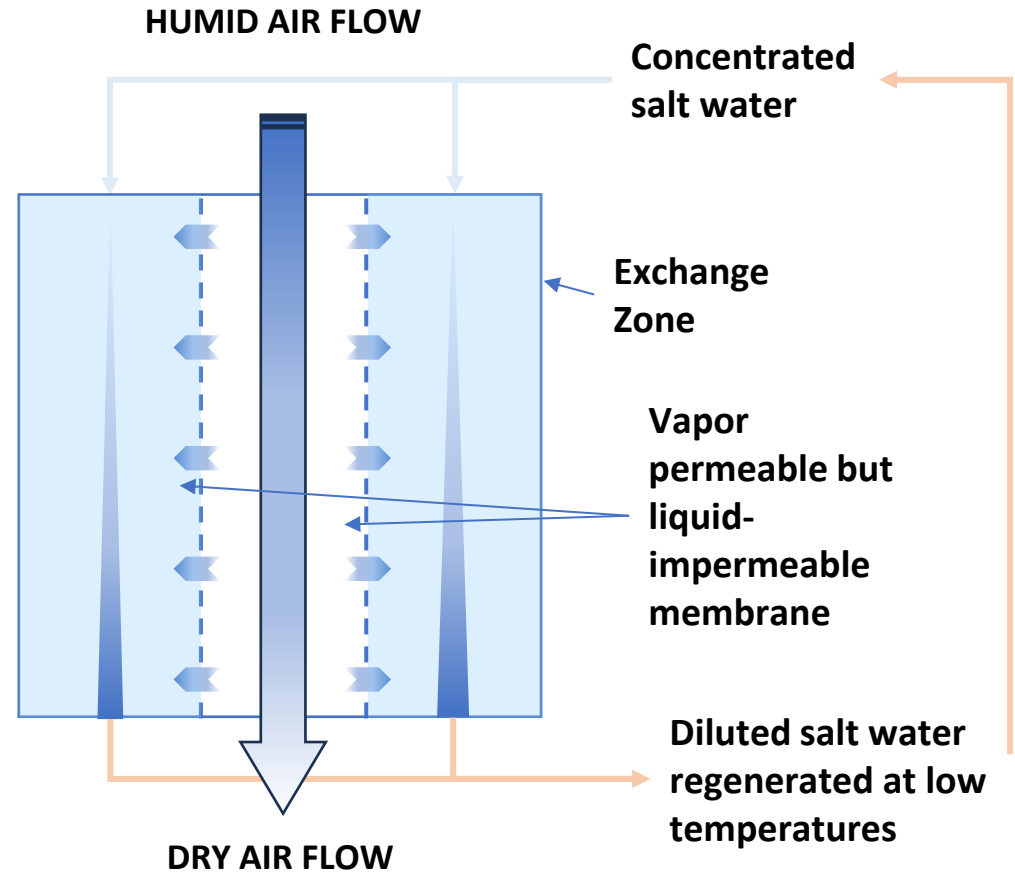


Energy-efficient dehumidification  
Reduce your electricity consumption by 50% to 75%

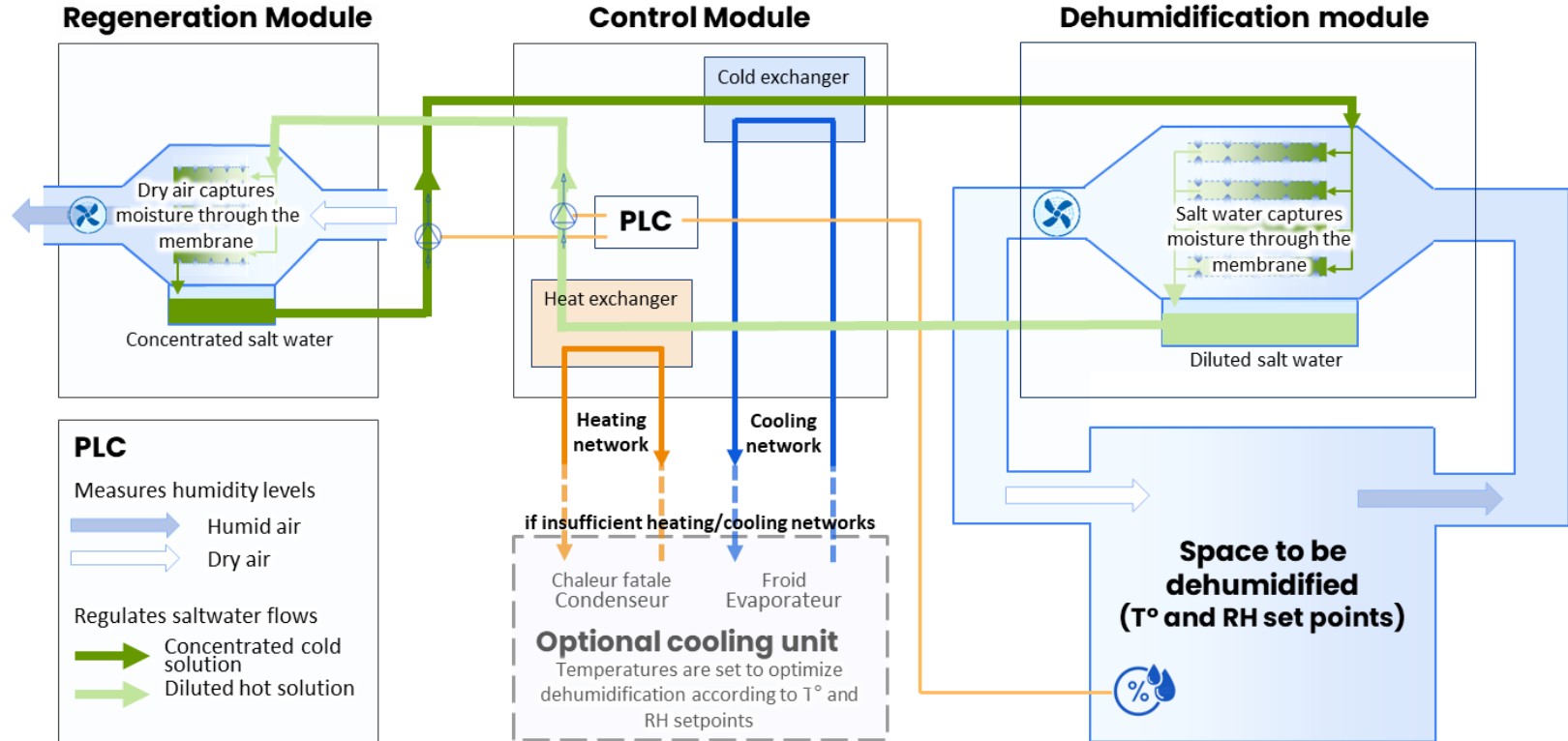
# AIR TREATMENT

NEODRY

Water vapour  
in the air  
passes  
through the  
membrane



# OPERATIONAL LAYOUT



# PERFORMANCES 1/2

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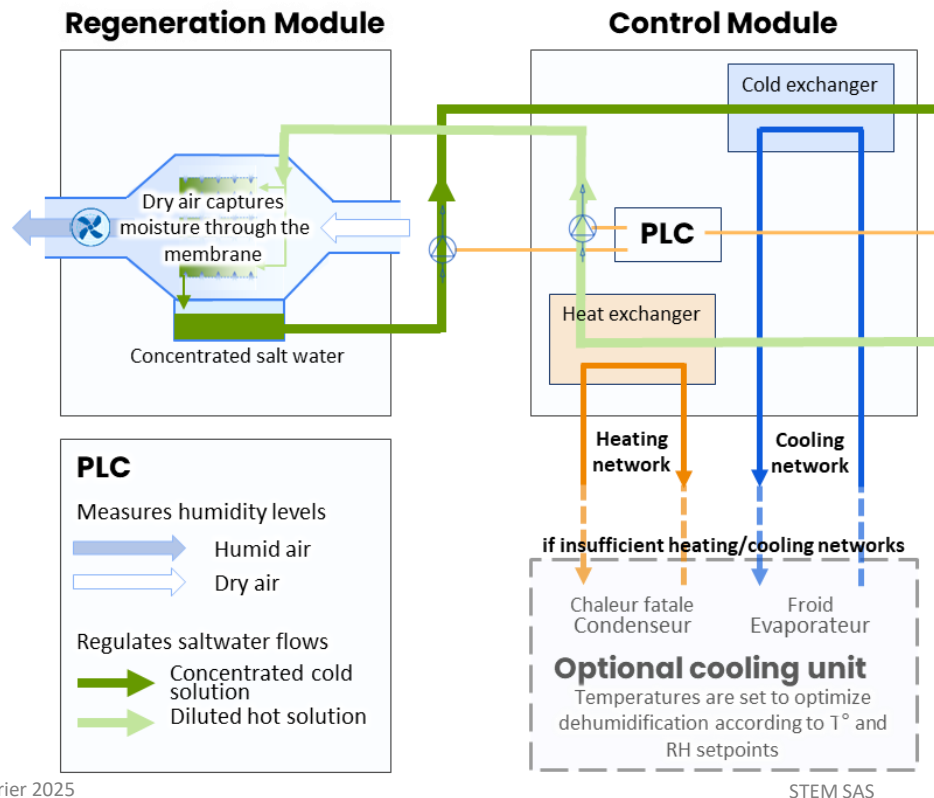
- **Dehumidifies** the air in a room **precisely at a constant temperature** in outdoor conditions between  $-15^{\circ}\text{C}$  and  $+40^{\circ}\text{C}$
- Can achieve a **very low absolute humidity level (up to 1 g/Kg - dry air)** at any room set temperature
- Dehumidification possible at **negative dew temperatures** without doubling systems for continuous operation
- **Simultaneous cooling** of dehumidified air possible **without overconsumption** for regeneration

# PERFORMANCES 2/2

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- **High energy efficiency**
  - Dehumidification by desiccant solution at room temperature
  - Regeneration at very low temperatures (between 30°C and 40°C)
  - Thus reduces the carbon footprint
- **Simplified installation management**
  - BMS connection via Modbus
  - Built-in alarm detection and management
  - Very quick return to instructions
- **Simplified maintenance**
  - Inexpensive polymer membrane, easily replaceable
  - CaCl<sub>2</sub> desiccant solution for food and beverage compatibility

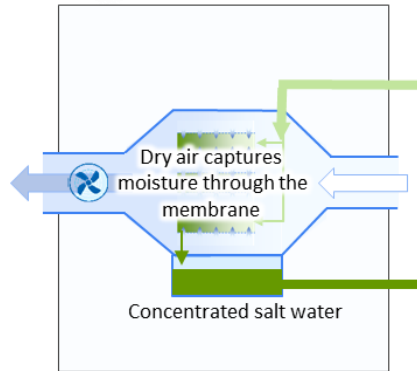
# ENERGY SAVINGS 1/3



- ✓ The **regeneration** of the desiccant solution takes place at temperatures of the **order of 30-40°C**. This heat is directly available on the condenser of the refrigeration unit and therefore at **no extra cost**
- ✓ Low regeneration temperature contributes to up to **4x lower power consumption** than desiccant wheels
- ✓ Regeneration is decoupled from the blowing, so **it does not penalize the temperature regulation** of the dry air

# ENERGY SAVINGS 2/3

Regeneration Module

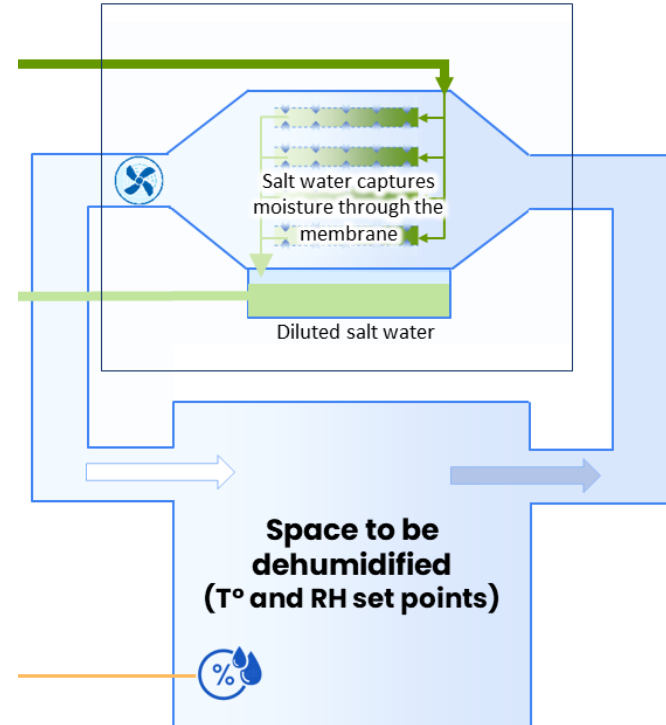


**The pressure drop is limited,** which optimizes the sizing of the fans



The regeneration does not interfere with the flow of cooled air, which does **not cause overconsumption** on the cold

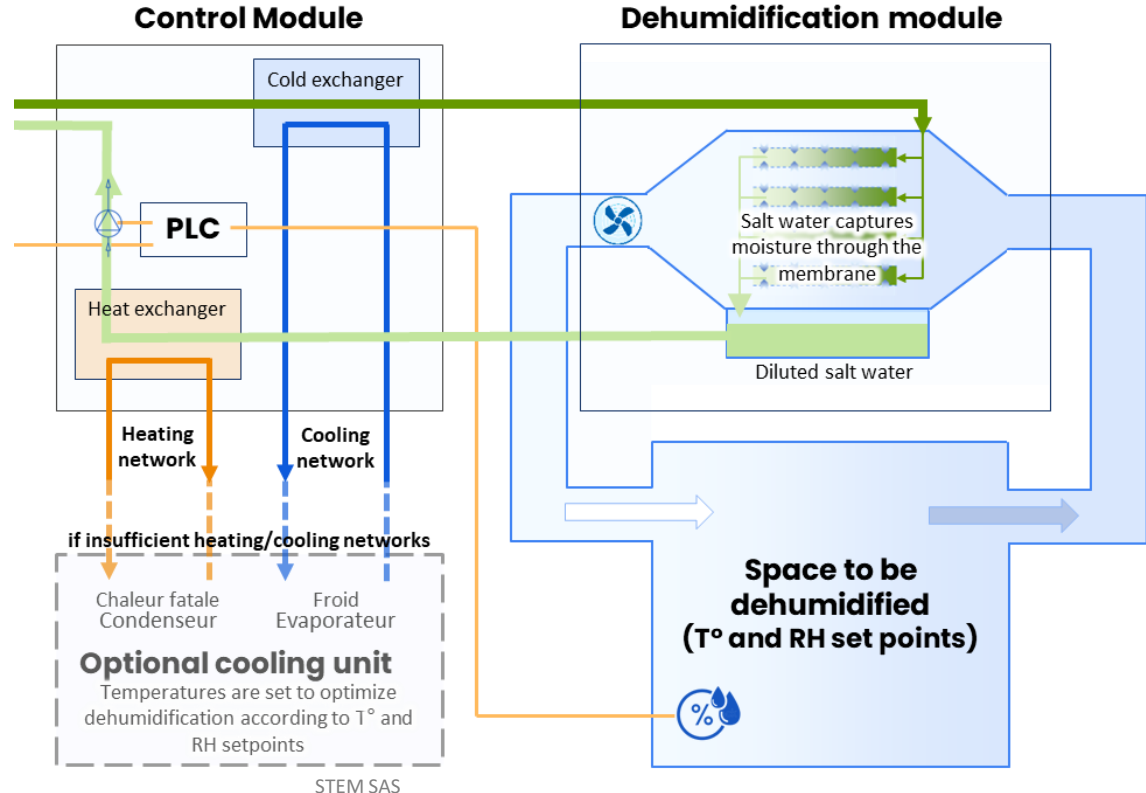
Dehumidification module



# ENERGY SAVINGS 3/3

✓ Air cooling is possible by lowering the water temperature

✓ Cooling power is useful for dehumidification and room temperature. **This relieves existing refrigeration systems**







# USE CASE #1

## Poultry Cutting Plant

Control targets:

- Temperature maintained at 2°C and 70% relative humidity (3g/kg)
- Continuous operation with an air flow rate of 15,000 m<sup>3</sup>/h

## Operating Parameters

- Cold solution temperature: -6°C (supplied per cooling unit)
- Hot solution temperature: 35°C (heat recovery from the refrigeration unit condenser)

## Energy comparison

	DESICCANT WHEEL	NEODRY
ANNUAL CONSUMPTION	192 MWh *	48 MWh
ENERGY SAVINGS		<b>75%</b>

Reference technology: Desiccant wheel

\*Based on Munters MLT30 data sheet



# USE CASE #2

## Yeast Manufacturing Plant

Control targets:

- Absolute humidity: 4g/kg (Air pre-dehumidified to 6g/kg per cold battery)
- Continuous operation with an air flow rate of 15,000 m<sup>3</sup>/h

## Operating Parameters

- Cold solution temperature: -6°C (supplied per cooling unit)
- Hot solution temperature: 35°C (heat recovery from the refrigeration unit condenser)

## Energy comparison

	DESICCANT WHEEL	NEODRY
ANNUAL CONSUMPTION	556 MWh *	224 MWh
ENERGY SAVINGS		<b>60%</b>

Reference technology: Desiccant wheel

\*Based on Munters MX280 datasheet



# PILOT UNIT

## Ice cream manufacturing site

Control targets:

- $T^{\circ}$  maintained at  $15^{\circ}\text{C}$
- 60% relative humidity (6.3 g/kg)
- Continuous operation with an air flow rate of 5,000 m<sup>3</sup>/h

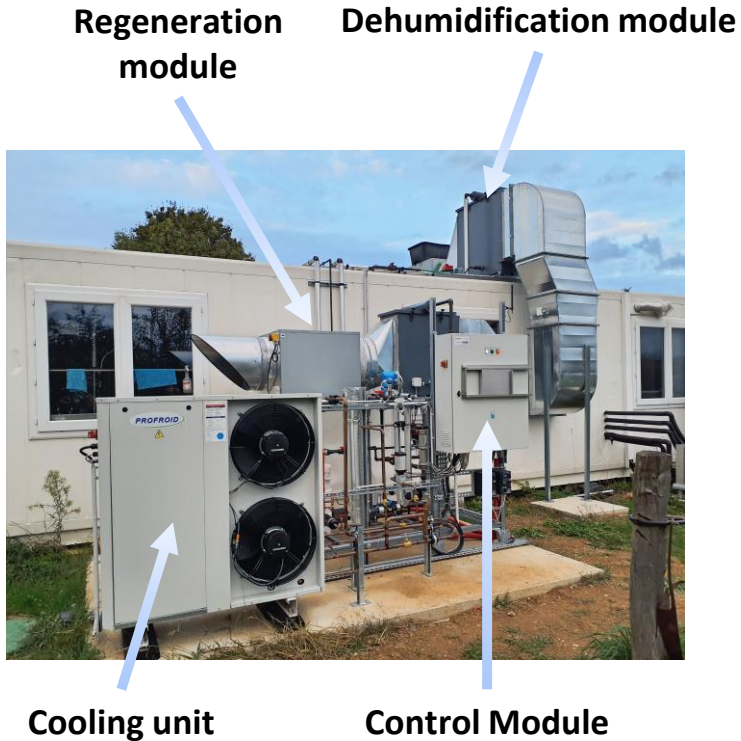


## Operating Parameters

- Cold solution temperature:  $-3^{\circ}\text{C}$  (supplied by the cooling unit)
- Hot solution temperature:  $35^{\circ}\text{C}$  (heat recovery from the cooling unit condenser)

# PILOT UNIT

**In operation since January 2024**



Operational status:

- Membrane Condition: NTR
- Nozzle Status: NTR

Estimated lifespan of more than 3 years

## Consumption report

	AHU	NEODRY
ANNUAL CONSUMPTION	16MWh *	6,5 MWh *
ENERGY SAVINGS		<b>60%</b>

Reference technology: AHU with cooling and heating coils

\*Based on on-site power measurements when both systems are operating at full load

# LES AVANTAGES

	ADSORPTION DESICCANT WHEEL	NEODRY
Performance	High efficiency at low temperatures (< 10°C)	
Performance	Very low absolute humidity at any temperature	
Operations		Simultaneous cooling possible
Operations		Very quick return to setpoints
Operations		Simplified maintenance
Installation	Humid air outlet required	Regeneration module can be placed outdoors
Electricity consumption		50% to 75% lower



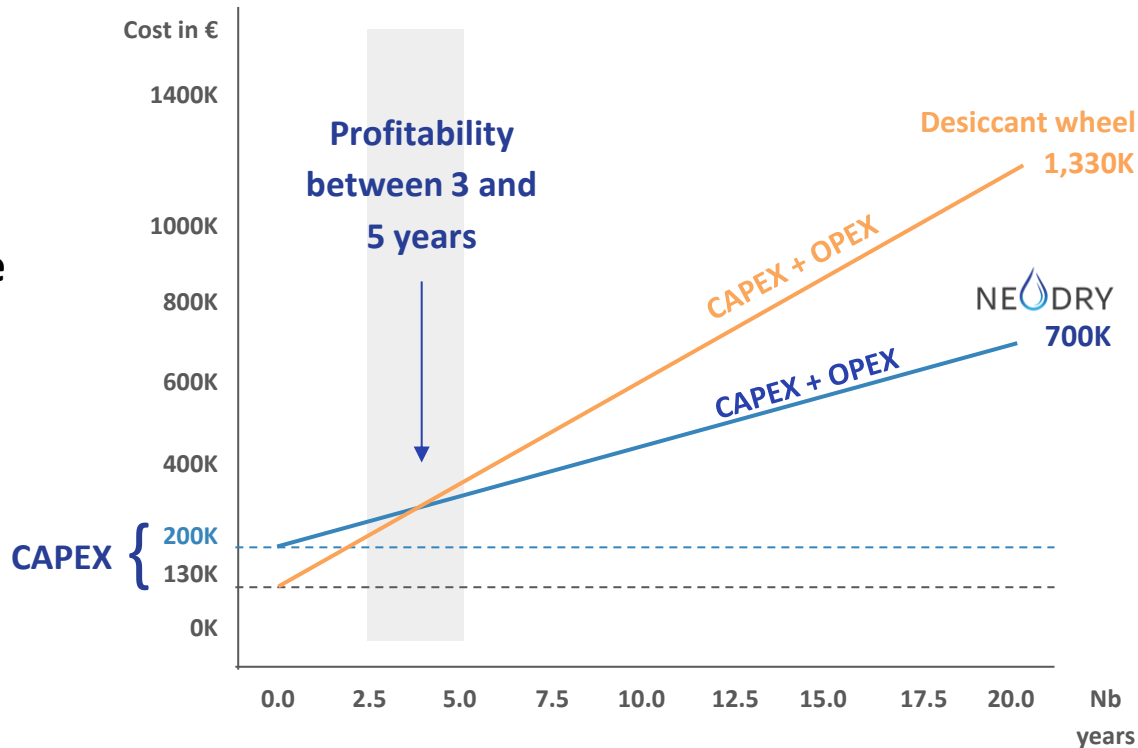
# AN INVESTMENT TO REDUCE THE CARBON FOOTPRINT



With a larger investment at the start

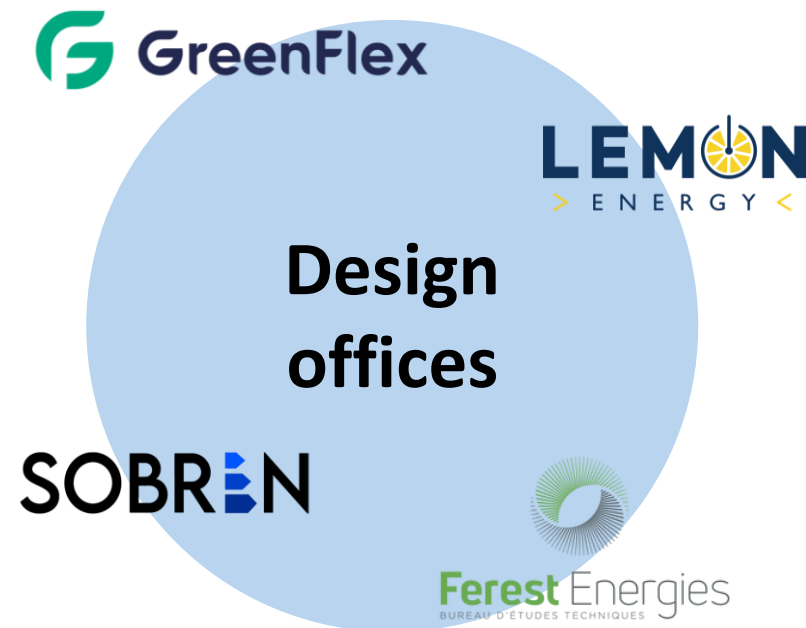
**NEODRY becomes more economical after 3 to 5 years**

Calculation based on  
€180/MWh electric.



# PARTNERS

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# ROADMAP

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## Performance and connectivity

### **A.I.**

Digital twin optimization and deep learning

### **Supervised mode**

Connected monitoring for predictive maintenance



# DELIVERY TIMES

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- Quote in 2 weeks after visit
- STEM modules (dehumidification, regeneration and control) in 12 to 16 weeks after ordering
- PLC (automation) provided by STEM or by the installer



# CONCLUSION

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The **best solution** to achieve low humidity levels and/or with an operating temperature  $<10^{\circ}\text{C}$  **while significantly reducing your energy bill**



**STEM SAS**

Contact us:  
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